



Installation instructions:

1. Cut Ribd Rubr-Lok® as long as the tooth is wide at the tangs.
2. Insert evenly in holder.

Note: water may be used as a lubricant to install Ribd Rubr-Lok® but NEVER use grease or oil.

3. Drive tooth fully in until seated in holder, using Pengo's SH-85 soft steel hammer. Compression of Ribd Rubr-Lok® holds tooth firmly in pocket.

For tungsten carbide teeth cushion carbides with softwood board before driving fully in.

4. Remove worn teeth with drift punch. Replace Ribd Rubr-Lok® only if damaged.

CAUTION: Always wear eye protection when installing and removing teeth.